

TECHNICAL DATA SHEET

VULKEM[®] 350FC/ 951NF/951NF

Two-Component, Elastomeric, Waterproof Traffic Deck Coating System

PRODUCT DESCRIPTION

Vulkem® 350FC/951NF/951NF is a two-component, polyurethane traffic deck coating system composed of a base coat (350FC), heavy duty intermediate coat (951NF) and a top coat (951NF). This unique waterproofing system is designed to have tenacious adhesion, extreme impact and abrasion resistance along with remarkable chemical stability. The elastomeric properties of the system's components enable the complete assembly to give and work with the concrete slab, bridging the shrinkage cracks.

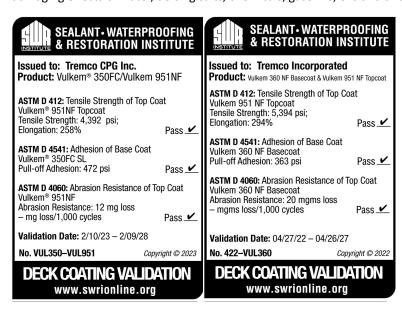
Vulkem 350FC Base Coat is a two-component, fast-curing, VOC-compliant, chemically-curing urethane membrane that bonds firmly to clean, dry, and prepaded concrete and metal surfaces. It retains its integrity even if substrate movement causes hair-line cracks of up to 1/16" (1.5 mm). Vulkem 350FC will prevent water migration between itself and the substrate.

Vulkem 951NF Intermediate Coat is an aliphatic, low-VOC, two-component urethane that is applied after the Vulkem 350FC Base Coat has cured. The intermediate coat is loaded with aggregate to give the system excellent impact, abrasion and chemical resistance.

Vulkem 951NF Top Coat is an aliphatic, low-VOC, two-component polyurethane that is applied after the Vulkem 951NF intermediate coat has cured. Interlaminary adhesion to Vulkem 951NF is exceedingly strong. The top coat affords excellent abrasion resistance, UV stability and chemical resistance to complete this Vulkem Traffic Deck Coating System.

BASIC USES

Vulkem 350FC/951NF/951NF is a cold-applied traffic deck coating system designed for waterproofing concrete slabs and protecting occupied areas underneath from water damage. Additionally, the system will protect the concrete from the damaging effects of water, deicing salts, chemicals, gasoline, oils and anti-freeze.



FEATURES & BENEFITS

- Fast cure through time allows for use 24 hr after installation.
- Mildew and fungus resistance safeguards concrete surfaces against environmental contaminants.
- Excellent durability and UV resistance extends the useful life of vehicular systems.

• Recoatable and compatible with other Tremco sealants and expansion joints, which enhance waterproofing protection with full system compatibility.

AVAILABILITY

Immediately available from your local Tremco Sales Representative, Tremco distributor, or warehouse.

PACKAGING

Vulkem 350FC: Total of 4.6 gal kit – Part A: 3.85 gal (14.6 L) in a 5-gal (18.9 L) pail, Part B: 0.71 gal (2.7 L) in a 1-gal pail. Vulkem 951NF: Total of 4.6 gal kit – Part A: 3.75 gal (14.2 L) in a 5-gal (18.9 L) pail, Part B: 0.85 gal (3.2 L) in a 1-gal pail.

COLORS

Vulkem 951NF is available in Beige, Gray, Limestone, Black, Slate Gray, *White, *Maple, and *Charcoal. It is also available in Clear.

Made-to-order and special colors are also available upon request. *Denotes special color.

LIMITATIONS

- All surfaces must be sound, clean, dry and free from contamination. A thorough wire brushing, grinding, sandblasting or solvent cleaning may be required to expose clean, sound, virgin surfaces.
- Only Vulkem Primer #171, Vulkem Primer 191, or TREMprime Non-Porous Primer are to be used with this product.
- Any questions regarding drying times, coverage rates and unique application techniques regarding the individual primers should be directed to Tremco Technical Services or your local Tremco Sales Representative.
- Do not apply over contaminated or damp surfaces.
- Product must be coated in 24 hours or less, otherwise cleaning and priming will be necessary.
- Do not thin.

WARRANTY

A repair or replacement warranty is available on all Tremco products. Visit https://www.tremcosealants.com/warranties/ for details.

| TYPICAL PHYSICAL PROPERTIES | | | | | | |
|-----------------------------|----------------|---------------------------|------------------------|------------------------|--|--|
| PROPERTY | TEST METHOD | VULKEM 350FC | VULKEM 951NF | VULKEM 951NF | | |
| % Solids (by weight) | ASTM D1353 | 85% | 80 to 85% | 80 to 85% | | |
| Drying Time @ 75 °F, 50% RH | ASTM D1640 | 25 mil film, 3 to 4 hr | 12 mil film, 2 to 4 hr | 12 mil film, 2 to 4 hr | | |
| Open to vehicular traffic | | N/A | 24 hr after cure | 24 hr after cure | | |
| Weathering | ASTM D822 | N/A | No effect | No effect | | |
| Salt Spray | ASTM B117 | N/A | No effect | No effect | | |
| Viscosity | Brookfield C&P | 2500 cP | 2500 cps | 2500 cps | | |
| Elongation | ASTM D412 | >500% | 145% | 145% | | |
| Tensile Strength | ASTM D412 | >3500 psi | 4500 psi | 4500 psi | | |
| Hardness | ASTM D2240 | >90 (Shore A) | 50 (Shore D) | 50 (Shore D) | | |
| in-Peel | ASTM C794 | >20 pli | N/A | N/A | | |
| Adhesion (Peel Strength) | ASTM D903 | 30 pli, substrate failure | 100% cohesive failure | 100% cohesive failure | | |

| TYPICAL PHYSICAL PROPERTIES | | | | | | |
|---|------------|----------|---|---|--|--|
| Adhesion (Pull-Off) | ASTM D4541 | >500 psi | N/A | N/A | | |
| Abrasion Resistance (1000 cycles) | ASTM D4060 | N/A | 33 mg | 33 mg | | |
| Accelerated Aging* | ASTM D573 | N/A | No loss of elongation or tensile strength | No loss of elongation or tensile strength | | |
| * Accelerated aging test. 1 daily cycle of UV and water spray greatly exceeds 1 day of real world exposure. Contact Tremco Technical Service or your local sales representative for more information. | ASTM D624 | >250 pli | 480 pli | 480 pli | | |

Please refer to our website at for the most up-to-date Product Data Sheets.

NOTE: All Tremco Safety Data Sheets (SDS) are in alignment with the Globally Harmonized System of Classification and Labelling of Chemicals (GHS) requirements.

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Tremco Construction Products Group (CPG) brings together Tremco CPG Inc. and its Dryvit and Nudura brands; Willseal; Prebuck LLC; Tremco Barrier Solutions, Inc.; Weatherproofing Technologies, Inc. and its Pure Air Control Services and Canam Building Envelope Specialists offerings; and Weatherproofing Technologies Canada, Inc.



