

TECHNICAL DATA SHEET

VULKEM[®] 350FC/ 950NF/950NF

Two-Component, Elastomeric, Indoor, Waterproof Traffic Deck Coating System

PRODUCT DESCRIPTION

Vulkem[®] 350FC/950NF/950NF is a two-component, polyurethane traffic deck coating system composed of a base coat (350FC), heavy duty intermediate coat (950NF) and a top coat (950NF). This unique waterproofing system is designed to have tenacious adhesion, extreme impact and abrasion resistance along with remarkable chemical stability. The elastomeric properties of the system's components enable the complete assembly to give and work with the concrete slab, bridging the shrinkage cracks.

Vulkem 350FC Base Coat is a two-component, fast-curing, VOC-compliant, chemically-curing urethane membrane that bonds firmly toclean, dry, and prepped concrete and metal surfaces. It retains its integrity even if substrate movement causes hair-line cracks of up to 1/16" (1.5 mm). Vulkem 350FC will prevent water migration between itself.

Vulkem 950NF Intermediate Coat is a two-component urethane that is applied after the Vulkem 350FC Base Coat has cured. The intermediate coat is loaded with aggregate to give the system excellent impact, abrasion and chemical resistance.

Vulkem 950NF Top Coat is a two-component polyurethane that is applied after the Vulkem 950NF intermediate coat has cured.Interlaminary adhesion to Vulkem 950NF is exceedingly strong. The top coat affords excellent abrasion resistance and chemicalresistance to complete this Vulkem Traffic Deck Coating System.

BASIC USES

Vulkem 350FC/950NF/950NF is a cold-applied traffic deck coating system designed for waterproofing concrete slabs and protecting occupied areas underneath from water damage. Additionally, the system will protect the concrete from the damaging effects of water, deicing salts, chemicals, gasoline, oils and anti-freeze.

Issued to: Tremco CPG Inc. Product: Vulkem® 350FC/Vulkem 951NF						
ASTM D 412: Tensile Strength of Top Coat Vulkem® 951NF Topcoat Tensile Strength: 4,392 psi; Elongation: 258% Pass 🛩						
ASTM D 4541: Adhesion of Base Coat Vulkem® 350FC SL Pull-off Adhesion: 472 psi Pass 🛩						
ASTM D 4060: Abrasion Resistance of Top Coat Vulkem® 951NF Abrasion Resistance: 12 mg loss – mg loss/1,000 cycles Pass 🛩						
Validation Date: 2/10/23 – 2/09/28 No. VUL350–VUL951 Copyright © 2023						
DECK COATING VALIDATION www.swrionline.org						

FEATURES & BENEFITS

- Fast cure through time allows for use 24 hr after installation.
- Low odor and low level of Volatile Organic Compounds (VOC) allow for use in neighbor friendly, inhabited structures.
- Mildew and fungus resistance safeguards concrete surfaces against environmental contaminants.

- Excellent durability extends the useful life of vehicular systems.
- Recoatable and compatible with other Tremco sealants and expansion joints, which enhance waterproofing protection with full system compatibility.

AVAILABILITY

Immediately available from your local Tremco Sales Representative, Tremco distributor, or warehouse.

PACKAGING

Vulkem 350FC: Total of 4.6 gal kit – Part A: 3.85 gal (14.6 L) in a 5-gal (18.9 L) pail, Part B: 0.71 gal (2.7 L) in a 1-gal pail.

Vulkem 950NF: Total of 4.2 gal kit – Part A: 3.25 gal (12.3 L) in a 5-gal (18.9 L) pail, Part B: 0.95 gal (3.6 L) in a 1-gal pail.

COLORS

Vulkem 950NF is available in Gray, Slate Gray, Charcoal, Black, *White, *Limestone, *Beige, and *Maple.Made-to-order and special colors also available upon request. *Denotes special color.

LIMITATIONS

- All surfaces must be sound, clean, dry and free from contamination. A thorough wire brushing, grinding, sandblasting or solvent cleaning may be required to expose clean, sound, virgin surfaces.
- Only Vulkem Primer #171, Vulkem Primer 191, or TREMprime Non-Porous Primer are to be used with this product.
- Any questions regarding drying times, coverage rates and unique application techniques regarding the individual primers should be directed to Tremco Technical Services or your local Tremco Sales Representative.
- Do not apply over contaminated or damp surfaces.
- Product must be coated in 24 hours or less, otherwise cleaning and priming will be necessary.
- Do not thin.

WARRANTY

A repair or replacement warranty is available on all Tremco products. Visit https://www.tremcosealants.com/warranties/ for details.

TYPICAL PHYSICAL PROPERTIES						
PROPERTY	TEST METHOD	VULKEM 350FC	VULKEM 950NF	VULKEM 950NF		
% Solids (by weight)	ASTM D1353	85%	99%	99%		
Drying Time @ 75 °F, 50% RH	ASTM D1640	25 mil film, 3 to 4 hr	12 mil film, 2 to 4 hr	12 mil film, 2 to 4 hr		
Open to vehicular traffic		N/A	N/A	24 hr after cure		
Weathering	ASTM D822	N/A	N/A	N/A (Indoor use only)		
Salt Spray	ASTM B117	N/A	No effect	No effect		
Viscosity	Brookfield C&P	2500 cP	2000 cps	2000 cps		
Elongation	ASTM D412	>500%	100%	100%		
Tensile Strength	ASTM D412	>3500 psi	4200 psi	4200 psi		
Hardness	ASTM D2240	>90 (Shore A)	75 (Shore D)	75 (Shore D)		
Adhesion-in-Peel	ASTM C794	>20 pli	N/A	N/A		
Adhesion (Peel Strength)	ASTM D903	30 pli, substrate failure	100% cohesive failure	100% cohesive failure		

TYPICAL PHYSICAL PROPERTIES					
Adhesion (Pull-Off)	ASTM D4541	>500 psi	N/A	N/A	
Abrasion Resistance (1000 cycles)	ASTM D4060	N/A	70 mg	70 mg	
Accelerated Aging*	ASTM D573	N/A	No loss of elongation or tensile strength	No loss of elongation or tensile strength	
Tear Strength	ASTM D624	>250 pli	250 pli	250 pli	
* Accelerated aging test. 1 daily cycle of UV and water spray greatly exceeds 1 day of real world exposure. Contact Tremco TechnicalService or your local sales representative for more information.					

Please refer to our website at www.tremcosealants.com for the most up-to-date Product Data Sheets.

NOTE: All Tremco Safety Data Sheets (SDS) are in alignment with the Globally Harmonized System of Classification and Labelling of Chemicals (GHS) requirements.

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Tremco Construction Products Group (CPG) brings together Tremco CPG Inc. and its Dryvit and Nudura brands; Willseal; Prebuck LLC; Tremco Barrier Solutions, Inc.; Weatherproofing Technologies, Inc. and its Pure Air Control Services and Canam Building Envelope Specialists offerings; and Weatherproofing Technologies Canada, Inc.



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